

HDPE 60505 Technical Datasheet

Product Description:

60505 is a HDPE injection molding grade which combines high stiffness with good physical properties. This resin is well suited for crates and toys applications.

Applications:

Crates

Injection molding items

Typical data:

| Property | Test method | Unit | value |
|-----------------------------|--------------|---------|-------|
| Density | ASTM D 1505 | g/ml | 0.957 |
| MFR (190°C/2.16 kg) | ASTM D 1238 | g/10min | 5.5 |
| Tensile strength at yield | ASTM D 638 | MPa | 30 |
| Tensile strength at break | ASTM D 638 | MPa | 16 |
| Ultimate elongation | ASTM D 638 | % | 200 |
| Flexural modulus | ASTM D 790 | MPa | 1480 |
| Notched Izod impact at 23°C | ASTM D 256/A | J/m | 46 |
| Vicat softening point | ASTM D 1525 | ōC | 127 |
| H.D.T | ASTM D 648 | ōС | 78 |