

Grades					Test method		Parameter
E 7544	E 7244	E6834	E 6644	E 60	ISO	DIN	Grade
74-76	71-73	67-69	64-66	59-61	ISO 1628/2	DIN 53726	K- Value
1.5 ≥	1.5 ≥	2 ≥	1.5 ≥	1.5 ≥	ISO 565	DIN 53724	Sieve analysis (%) ≥63μ
0.3 ≥	0.3 ≥	0.3 ≥	0.3 ≥	0.3 ≥	ISO 1269	DIN 7764/2	(%) Volatile matter
2.5 ≥	2.5 ≥	2.2 ≥	2 ≥	2.5 ≥	ISO 6427	DIN 53738	Methanol extract (%)
1 ≥	1 ≥	2 ≥	1 ≥	1 ≥	ISO 6401	DIN 53743	Residual VCM (ppm)
20 ≤	20 ≤	15 ≤	15 ≤	15 ≤	Vinnolit THMA 180		Thermostability (min)
5 ≥	5 ≥	6 ≥	7 ≥	13 ≥	ISO 3219	DIN EN 11468	,Paste Viscosity after 1 h (Pas)

Application	Grade
Wall Covering	E60
Leather Foam , Wall Covering , Cushion Floor	E6644
Rigid Foam for Flooring , Leather Cloth , Sealing Compounds, Coating and Laminating	E6834
Wall covering , Gloves, Toys, Cushion Floor, Leather Cloth, Book Binding	E7244
Leather Skin, Metal Coating , Molding, Wall Covering, Gloves, Marking Films	E7544