

Grades	Test method		Parameter
E6834	ISO	DIN	Grade
67-69	ISO 1628/2	DIN 53726	K- Value
2 ≥	ISO 565	DIN 53724	(%) Sieve analysis ≥63µ
0.3 ≥	ISO 1269	DIN 7764/2	(%) Volatile matter
2.2 ≥	ISO 6427	DIN 53738	(%) Methanol extract
2 ≥	ISO 6401	DIN 53743	Residual VCM (ppm)
15 ≤	Vinnolit THMA 180		Thermostability (min)
6 ≥	ISO 3219	DIN EN 11468	, Paste Viscosity after 1 h (Pas)

Application	Grade
Rigid Foam for Flooring , Leather Cloth , Sealing Compounds, Coating and Laminating	E6834