

January, 2013

RANPELEN SFC-550

PP RANDOM COPOLYMER

General Information

Description

RANPELEN SFC-550 is a controlled medium modified propylene random copolymer for manufacturing high transparent cast films. The product contains slip and anti-block agents. It offers good processability, excellent clarity and gloss and . The resin is specifically designed not to discolor and to provide excellent film optical properties. It is also suitable for production of stationary folders. RANPELEN SFC-550 is suitable for food contact.

Applications

- General CPP Skin and Core Layer
- · Packaging of foodstuffs, packaging of stationary, shirts and hosiery

Physical Properties ¹						
Physical	Nominal Value	Unit	Test Method			
Melt Flow Index	8	8 g/10min ASTM D				
Density	0.90	g/cm ³	ASTM D792			
Mechanical						
Tensile Stress (Yield)	270	kgf/cm ²	ASTM D638			
Tensile Strain (Break)	>500	%	ASTM D638			
Flexural Modulus	10,000	kgf/cm ²	ASTM D790			
Notched Izod Impact Strength (23℃)	2.5	kgf·cm/cm	ASTM D256			
Rockwell Hardness	85	R	ASTM D785			
Thermal						
Melting Point	148	${\mathbb C}$	ASTM D3418			
Heat Deflection Temperature (4.6kgf/cm²)	80	$^{\circ}$	ASTM D648			
Film Properties						
Haze	<2.0	%	ASTM D1004			
C.O.F	<1.0		LOTTE'S			
Heat Seal Temp	132	${\mathbb C}$	LOTTE'S			

^{*} Measured on 30/m CPP film made of SFC-550

NOTE	ISO 9001, 14001, /TS 16949
¹ Physical Properties : these are not to be construed as specifications	

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Applications

- General CPP Skin and Core Layer
- Food Packaging

Physical Proper	ties¹			
Test Method		Nominal Valu	es	
ISO 1133	8	g/10min		
ISO 1183	0.90	g/cm ³		
ISO 527-1	270	kgf/cm ²	26	MPa
ISO 527-1	>500	%	>500	%
ISO 178	10,000	kgf/cm ²	980	MPa
ISO 180	8	kgf·cm/cm	78	J/m
ISO 2039-2	85	R		
LOTTE'S	148	${\mathbb C}$		
ISO 75-1	80	${\mathbb C}$		
ASTM D1004	<2.0	%		
LOTTE'S	<1.0			_
LOTTES	132	°C		
	Test Method ISO 1133 ISO 1183 ISO 527-1 ISO 527-1 ISO 178 ISO 180 ISO 2039-2 LOTTE'S ISO 75-1 ASTM D1004 LOTTE'S	ISO 1133 8 ISO 1183 0.90 ISO 527-1 270 ISO 527-1 >500 ISO 178 10,000 ISO 180 8 ISO 2039-2 85 LOTTE'S 148 ISO 75-1 80 ASTM D1004 <2.0 LOTTE'S <1.0	Test Method Nominal Value ISO 1133 8 g/10min ISO 1183 0.90 g/cm³ ISO 527-1 270 kgf/cm² ISO 527-1 >500 % ISO 178 10,000 kgf/cm² ISO 180 8 kgf·cm/cm ISO 2039-2 85 R LOTTE'S 148 ℃ ISO 75-1 80 ℃	Test Method Nominal Values ISO 1133 8 g/10min ISO 1183 0.90 g/cm³ ISO 527-1 270 kgf/cm² 26 ISO 527-1 >500 % >500 ISO 178 10,000 kgf/cm² 980 ISO 180 8 kgf·cm/cm 78 ISO 2039-2 85 R LOTTE'S 148 ℃ ISO 75-1 80 ℃ ASTM D1004 <2.0 %

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